NON - DESTRUCTIVE EVALUATION

(ELECTIVE – III)

Course Objectives

- The students are to be exposed to the concepts of various NDE techniques using radiography, ultrasonics, liquid penetrates, magnetic patches and Eddy currents
- They will learn basic principles of these methods and will be able to select a testing process
- They will understand the advantages and disadvantages of these techniques.

UNIT – I

Introduction to non-destructive testing: Radiographic test**,** Sources of X and Gamma Rays and their interaction with Matter, Radiographic equipment, Radiographic Techniques, Safety Aspects of Industrial Radiography

UNIT – II

Ultrasonic test: Principle of Wave Propagation, Reflection, Refraction, Diffraction, Mode Conversion and Attenuation, Sound Field, Piezo-electric Effect , Ultrasonic Transducers and their Characteristics, Ultrasonic Equipment and Variables Affecting Ultrasonic Test, Ultrasonic Testing, Interpretations and Guidelines for Acceptance, Rejection - Effectiveness and Limitations of Ultrasonic Testing.

UNIT – III

Liquid Penetrant Test: Liquid Penetrant Test, Basic Concepts, Liquid Penetrant System, Test Procedure, Effectiveness and Limitations of Liquid Penetrant Testing**,**

Eddy Current Test: Principle of Eddy Current, Eddy Current Test System, Applications of Eddy Current Testing Effectiveness of Eddy Current Testing

UNIT – IV

Magnetic Particle Test: Magnetic Materials, Magnetization of Materials , Demagnetization of Materials,Principle of Magnetic Particle Test, Magnetic Particle Test Equipment, Magnetic Particle Test Procedure, Standardization and Calibration, Interpretation and Evaluation, Effective Applications and Limitations of the Magnetic Particle Test

UNIT – V

Infrared And Thermal Testing: Introduction and fundamentals to infrared and thermal testing–Heat transfer –Active and passive techniques –Lock in and pulse thermography–Contact and non contact thermal inspection methods–Heat sensitive paints –Heat sensitive papers –-thermally quenched phosphors liquid crystals –techniques for applying liquid crystals –other temperature sensitive coatings –Inspection methods –Infrared radiation and infrared detectors–thermo mechanical behavior of materials–IR imaging in aerospace applications, electronic components, Honey comb and sandwich structures–Case studies.

UNIT – VI

Industrial Applications of NDE: Span of NDE Activities Railways, Nuclear, Non-nuclear and Chemical Industries, Aircraft and Aerospace Industries, Automotive Industries, Offshore Gas and Petroleum Projects, Coal Mining Industry, NDE of pressure vessels, castings, welded constructions

Text Books:

1. Non destructive test and evaluation of Materials/J Prasad, GCK Nair/TMH Publishers
2. Ultrasonic testing of materials/ H Krautkramer/Springer
3. Non destructive testing/Warren, J Mc Gonnagle / Godan and Breach Science publishers
4. Nondestructive evaluation of materials by infrared thermography / X. P. V. Maldague, Springer-Verlag, 1st edition, (1993)

References:

1. Ultrasonic inspection training for NDT/ E. A. Gingel/Prometheus Press,
2. ASTM Standards, Vol 3.01, Metals and alloys
3. Non-destructive, Hand Book – R. Hamchand

Course Outcomes

1. Comprehensive, theory based understanding of the techniques and methods of non destructive testing
2. Apply methods knowledge of non destructive testing to evaluate products of railways, automobiles, aircrafts, chemical industries etc.